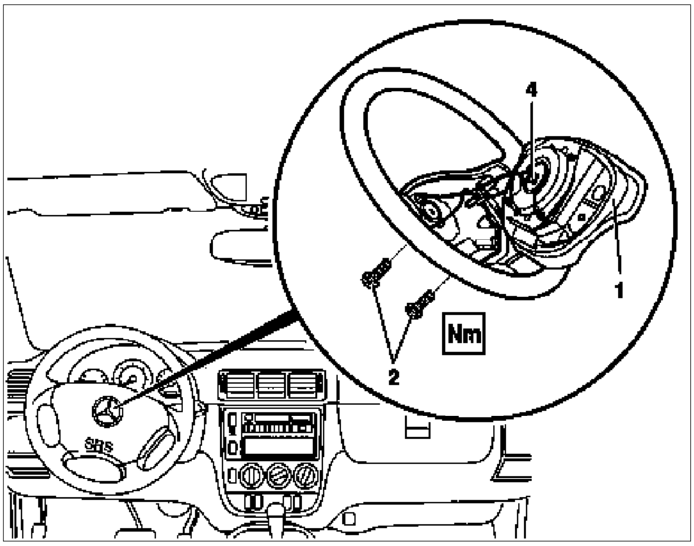
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

up to 31.08.01

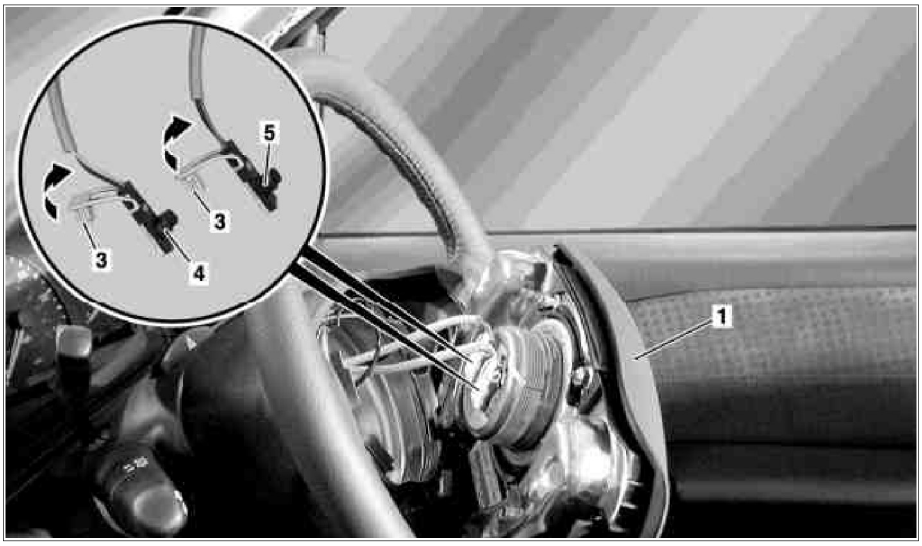
1 Airbag unit
2 Bolts
4 Connector



P91.60-2339-11

as of 01.09.01

1 Airbag unit
3 Arresting mechanism
4 Connector
5 Connector



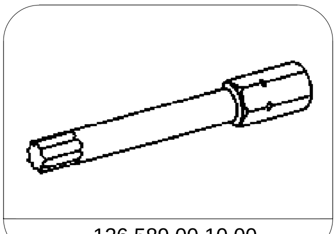
P91.60-2340-05

	Remove/install		
⚠ **Danger!**	**Injury hazard** when performing test and repair work on airbags and emergency tensioning retractors	Store airbag unit with expulsion area on top, do not subject to temperatures above 100 °C. Interrupt power supply when working on such units.	AS91.00-Z-0001-01A
	Important instructions for performing repair, body work and welding on vehicles with airbag and emergency belt tensioner units	Models 129 as of 1.7.93, 163, 168, 170, 202 as of 1.7.93, 208, 210, 414, 638, 690.6, 901, 902, 903, 904, 905 Model 461 with engine 602.983 Model 463 up to 30.11.00 Model WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0002-01B
i	Legal provisions concerning handling and storage of airbag and emergency tensioning retractor units	Models 124, 129, 140, 163, 168, 170, 202, 203, 208, 209, 210, 211.004/ 006/ 016/ 061/ 065/ 070, 215, 220, 230, 314, 316, 318, 414, 461, 463, 638, 668, 670, 690.6, 901, 902, 903, 904, 905, 950, 952, 953, 954, 970, 972, 974, 975, 976 Model WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0004-01A
O	Notes regarding the disposal of airbag and belt tensioner units	All models	OS91.00-P-0001-01A
1	Separate ground cable of battery		AR54.10-P-0003A

2	Remove screws (2)	Starting from the straight-ahead position, turn steering wheel by 90 to obtain better access to the bolts. Nm Screwdriver bit	*BA91.60-P-1001-01A *126589001000
3	Lift airbag unit from steering wheel		
4.1	Open arresting mechanism (3) on plug connector (4)	Up to 31.08.01.	
4.2	Open arresting mechanism (3) on both plug connectors (4, 5)	As of 01.09.01.	
5.1	Unplug plug connector (4) from squib	Up to 31.08.01. **Installation:** plug connector should latch audibly.	
5.2	Unplug connector (4, 5) from squib.	As of 01.09.01. **Installation:** plug connector should latch audibly. Close arresting mechanism (3) on the plug connectors after latching.	
6	Remove airbag unit (1) out of steering wheel	If airbag unit is replaced:# Make airbag units unusable	AR91.60-P-0611A
7	Install in the reverse order	The steering wheel must always be replaced after the driver airbag unit has deployed.	
8	Check automatic return of combination switch		
9	Carry out diagnosis	According to specifications in diagnosis manual.	

Nm **Airbag**

Number	**Designation**		**Model 163**
BA91.60-P-1001-01A	Screw for airbag to steering wheel	NM	8


126 589 00 10 00

Screwdriver bit

